

Order number

Designation

Variant

Stud holders

082 50 000

Stud holder set tip Ø3,4,5,6,8

only with new unit

082 50 025

Stud holder tip 2.5 O-ring copper

082 50 003

Stud holder tip 3 O-ring copper

082 50 004

Stud holder tip 4 O-ring copper

082 50 005

Stud holder tip 5 O-ring copper

082 50 006

Stud holder tip 6 O-ring copper

082 50 071

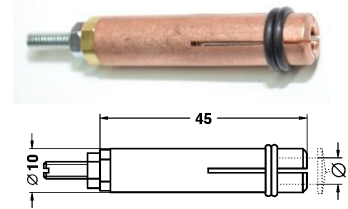
Stud holder tip 7.1 O-ring copper

082 50 008

Stud holder tip 8 O-ring copper

082 50 010

Stud holder tip 10 O-ring copper



183 50 003

Stud holder tip 3 O-ring brass

183 50 004

Stud holder tip 4 O-ring brass

183 50 005

Stud holder tip 5 O-ring brass

183 50 006

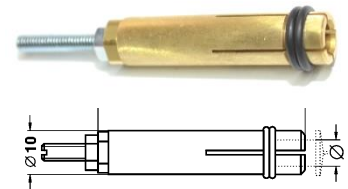
Stud holder tip 6 O-ring brass

183 50 008

Stud holder tip 8 O-ring brass

183 50 010

Stud holder tip 10 O-ring brass



182 50 003

Stud holder tip 3 Metal ring

182 50 004

Stud holder tip 4 Metal ring

182 50 005

Stud holder tip 5 Metal ring

182 50 006

Stud holder tip 6 Metal ring

182 50 008

Stud holder tip 8 Metal ring



080 40 081

Stud holder extension by 10mm



080 40 080

Stud chuck extension CD by 23,5mm

length 26mm without thread

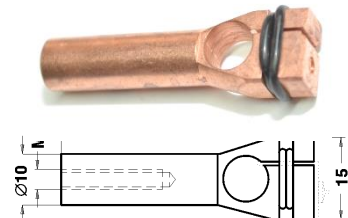
180 40 079

Stud chuck extension CD by 55,5mm

length 58mm without thread

082 50 050

Stud holder tip 6.3 flat Copper



Pistol attachments

082 40 513 Positioning tube i32x79 mm standard
 182 40 011 positioning tube i32x90 mm
 082 40 008 Positioning tube i32x95 mm VA
 082 40 010 Positioning tube i34x79 mm standard
 182 40 512 positioning tube i34x90 mm
 082 40 009 Positioning tube i34x95 mm VA
 work with templates hole diameter 30mm

for AS 2902 AS1901 AS1803
 Special length 90 mm
 Special length 95 mm
 for AS1801 AS1802
 Special length 90 mm
 Special length 95 mm



082 40 015 Sound insulation pipe i32x79 mm Al

082 40 015 Sound insulation pipe i34x79 mm Al



182 40 532 Inert gas tube Øi32x79 stepped
 180 40 373 Foot ring iØ32 mm

incl. angled plug for AS2902
 AS1803/1901/2902



180 40 050 Foot ring iØ34 mm
 180 40 706 Foot ring iØ34 mm shortened AS1804

for AS 1801 + AS 1802

080 40 145 Foot ring TK38 i Ø32 mm

for centring device/foot 10



080 40 143 Foot ring TK38 i Ø34 mm
 180 40 049 Foot CD 6x49mm M4 for foot ring

for centring device/foot 10



180 60 060 Foot CD long 6x76,5mm M4 for foot ring

(extension by 27,5mm) for long bolts >40mm M10 >20mm

080 40 077

Tapered foot Ø10x41mm TK38 M5 especially stable. Can only be used with TK38 foot ring



092 40 010

Intermediate ring 15 mm for the use of bolts longer than 40 mm can be combined several times, alternatively use the stepless stand adapter !

incl. 3x allen screw M4x16



082 40 080

Positioning tube i34x74for cathodic protection

080 10 000

Ground ring Cathode protection attachment

(copper mass ring)



Centering device for positioning work in stencils with highest accuracy

092 40 011

Pi is the mounting diameter of the pistol
Centering device PiØ34, centering Ø30

092 40 012

Centering device PiØ34, centering Ø26

092 40 014

Centering device PiØ34, centering Ø20

092 40 015

Centering device PiØ32, centering Ø30

092 40 016

Centering device PiØ32, Centering Ø26

092 40 018

Centering device PiØ32, Centering Ø20

080 40 082

Centering tube 20 mm for centering pre.

080 40 086

Centering tube 26 mm for centering pre.

080 40 083

Centering tube 30 mm for centering pre.

080 40 092

Centering pot with dowel pin D_{rm} 20mm

080 40 096

Centering pot with dowel pin D_{rm} 26mm

080 40 093

Centering pot with dowel pin D_{rm} 30mm

080 40 094

Fitting pin for centering device 10x80mm

080 40 138

Base plate for centering device

080 40 067

Spacer bolt Centering device 10x17 TK38



Miscellaneous

192 40 013 Ground cable 25qmm complete with grip pliers DIX 50qmm plug (pin diameter Ø13)



9240020 (Ø34)
9240021 (Ø32) Tripod CD 190 mm holder 32/34mm for long bolts and special applications 190 mm bolt length in standard holder Pins plus 115 for AS 1802

0-



180 40 085 Socket wrench CD for stud holder replacement



082 40 011 Angle bracket Tip ignition for welding close to the edge outside the center of the gun. Can only be used in conjunction with tripod.



000 00 220 Automatic center punch

085 00 010 Allen key SW 2.5 L112x18

085 00 011 Allen key SW 3 L126x20

085 00 012 Allen key SW 4 L142x25

085 00 013 Allen key SW5 L160x28

Stud holders for insulation applications

082 50 021 Stud holder tip 2 ISO O-ring

L max 115mm

082 50 031 Stud holder tip 3 ISO O-ring

L max 115mm



082 50 020 Stud chuck tip 2 ISO CuBe

L max 115mm

082 50 030 Stud chuck tip 3 ISO CuBe particularly durable

L max 115mm



182 50 027

Stud Holder Magnet.M10 Ø25 Supermagnet

for cupped head pins



182 55 027

Stud chuck magnet M10Ø34 with Cu-plate
Socket M10 female thread

for cupped head pins



182 50 127

Stud Holder Magnet.Ø10 Ø25 Supermagnet

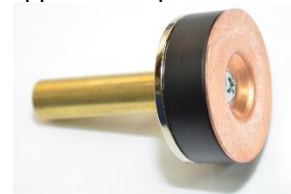
for cupped head pins



182 55 127

Stud chucks Magnet.MØ10 Ø25 With Cu-plate

for cupped head pins



182 00 027

Copper plate for magnetic stud holder

with screw and washer

Accessories for fast working

000 00 350 Pistol stand with manual drive incl. adapter suitable for all pistols with foot ring



Stud inspection 100% inspection of welded studs

085 00 000 **Torque testing device without key with adapter and tool**

- 085 00 001 Torque wrench 2-12Nm 1/4
- 085 00 002 Torque adapter piece for long bolts
- 085 00 003 Torque test insert Ø3
- 085 00 004 Torque test insert Ø4
- 085 00 005 Torque test insert Ø5
- 085 00 006 Torque test insert Ø6
- 085 00 008 Torque test insert Ø8
- 085 00 009 Assortment box 9 compartments Torque testing

